

**Chart 5.1** Stress concentration factors  $K_t$  for bending of a shaft of circular cross section with a semicircular end keyseat (based on data of Fessler et al. 1969a,b).

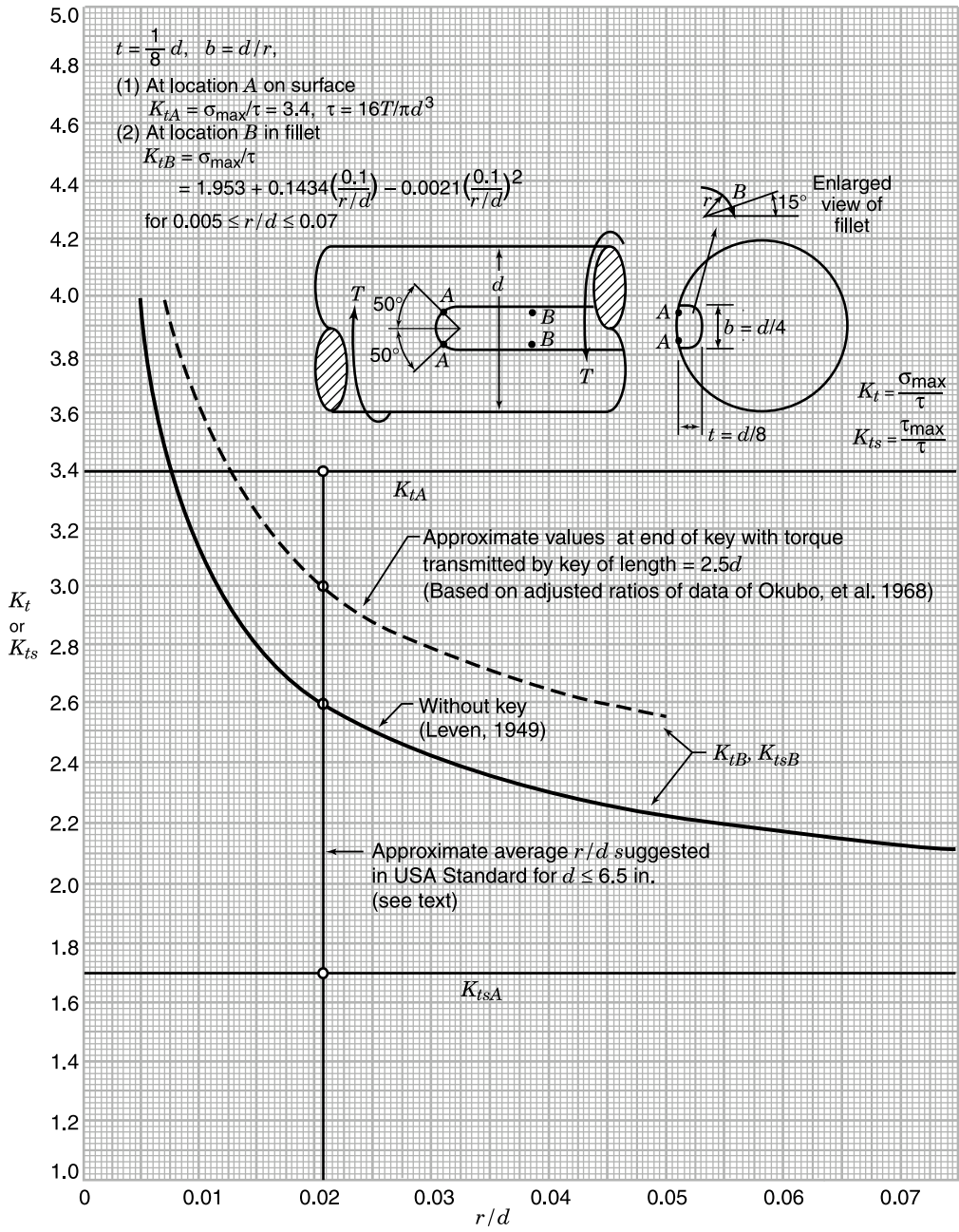


Chart 5.2 Stress concentration factors  $K_r, K_s$  for a torsion shaft with a semicircular end keyseat (Leven 1949; Okubo et al. 1968).